

for 5/0 1158 Jan 04 I



Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

D117-837-011
Job Sheet 168132



Tel (613) 632-5200

Part No: D117-837-011
Job Qty: 1 ea

Part Name: BK117 Quick Release Heil-Utility-Basket™ Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled
Priority: Medium

Job Tracking No:

Created By: Mario Poulin
Description:

Customer: Heil-Inter Inc (CHINT01)
6500 Chemin De La Savane St Hubert, QC, J3Y 8Y9 Canada ph:(450) 468-3431

Ship Via:

Bill of Materials

Job Routing

Op	No	Operation	Qty	Start Date	Due Date	Setup Run	Standard	Workcenter/Supplier	Sign-off
90	Start up Operation	1 Ea	1/3/18	0.00	0.00	Start Up Stores/Pkg1			sf
110	Packaging	1 pcs	1/3/18	0.00	0.00	Packaging1			
120	QC	1 pcs	1/3/18	0.00	0.00	QC4			Sm7
125	DC	1 pcs	1/3/18	0.00	0.00	DC			Sm7
130	Packaging	1 pcs	1/3/18	0.00	0.00	Packaging3			Sm7
140	QC21-FG	1 Ea	1/3/18	0.00	0.00	QC21			fg096

Part Op 125 - Photocopy bluefile & type labels per PPP D117-837-011 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D117-837-011 Location:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-11A 5032338	2	125	0	0
	AN4-12A 5032351	4	108	0	0
	D117-837-111 -	1	1	0	0
	D4784-011	1	0	0	0
	D5106-041	4	0	0	0
	D5203-041 5033115	1	1	0	0
	D5204-1 5033112	1	3	0	0
	D5205-1 5033112	1	39	0	0
	MS21042-3 5032337	2	1,624	0	0
	MS21042L4 5032337	4	94x2	0	0
	MS21069L3 5032337	8	1,624	0	0
	MS227039-1-08 5032338	8	461	0	0
	NAS1097AD34 5032322	16	7,574	0	0
	NAS1149D0416J 5032321	8	3,504	0	0
	NAS1149F0332P 5032329	2	2,740	0	0
	NAS1149F0832P 5032329	2	960	0	0

Part Specifications

Specifications could not be found.

X1 ID 5204-1 SHIPED ON 50 1937 for 168132
15 PER CUSTOMER REQUEST.
1199

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order

Job No: 168132
Start up Operation 01/26/18
CHG006

Change No: _____
Operation: _____
Revision: _____
Original Serial #: S035783
PART NO: D117-837-011

BK117 Quick Release Heli-Utility-Basket Fits LH or RH



S035783
DART AEROSPACE

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Completed By
Lead hand / Supervisor Approval Verification
QC / QA Coordinator Approval

Root Cause			
Environment ☐	No Re-verification ☐		
Design ☐	Operator ☐		
Doc/Data ☐	Offset/Setup ☐		
Equip/Tooling ☐	Supplier ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Suppl ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER :	

☐	Positioned Wrong
☐	Outside Dimensions
☐	Over/Under tolerance
☐	Part Incorrect
☐	Part Lost/Missing
☐	Part Moved
☐	Drawing
☐	Finish
☐	Misread
☐	Turning Sequence



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Master Unit 000110

Tel (613) 632-5200

Containers on Master Unit 000110				
Serial No	Part No	Customer Part No	Status	Quantity
S032333	AN3-11A		Allocated	2
S032331	AN4-12A	AN4-12A	Allocated	4
S035767	D117-837-111	D117-837-111	Allocated	1
S034894	D4784-011		Allocated	1
S033115	D5203-041	D5203-041	Allocated	1
S033118	D5204-1	D5204-1	Allocated	1
S033122	D5205-1		Allocated	1
S032330	MS21042-3	MS21042-3	Allocated	2
S032327	MS21042L4	MS21042L4	Allocated	4
S021123	MS21069L3		Allocated	6
S032324	MS21069L3		Allocated	2
S032323	MS27039-1-08		Allocated	8
S032322	NAS1097AD34		Allocated	16
S032321	NAS1149D0416J	NAS1149D0416J	Allocated	8
S032269	NAS1149F0332P		Allocated	2
S032267	NAS1149F0832P		Allocated	2

D5106-041 x4 S035987